

Work Order ID 113930

February-27-14 10:33:08 AM

113930

Page 1

Item ID: D3595-063-530

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Rubber Cushion

Start Date: 2/27/14 Start Qty: 25.00

100

25

25

Cust Item ID:

Stop

NS2

Required Date: 3/06/14 Req'd Qty: 25.00

Reference:

Approvals: Process Plan: MLC

Date: 14-02-27 Tooling:

Date: _____

Run Start

NR1

QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3595	Rev A								

100

0.00

100

FLOW WATER JET

0.00

Waterjet

Memo

100 0 Jm14-04-6

FLOW CNC Waterjet

1-Cut as per Dwg D3595

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

100 0 Jm14-04-6

110

0.00

QC

Quality Control

120

QC8- Inspect parts - second check

0.00

DAS

27

9:39

4/4/16

100 Coln

120

Memo

0.00

Quality Control

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Page 2

Item ID: D3595-063-530

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Rubber Cushion

Stop

NS2

Start Date: 2/27/14 **Start Qty:** 25.00

25

Cust Item ID:

Required Date: 3/06/14 **Req'd Qty:** 25.00

25

Customer:

Reference:

Approvals: **Process Plan:** _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

**Sequence ID/
Work Center ID**

**Operation
Description**

**Set Up/
Run Hours**

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

130

Identify as per dwg & Stock Location: ST412

0.00

100 X

DAS
28
9-89

APR 10 2014

130

Packaging

Memo

0.00

140

QC21- Final Inspection - Work Order Release

0.00

14-04-01

140

QC

Memo

0.00

Quality Control

14-04-11

Picklist Print

Page 1

February-27-14 10:33:12 AM

Work Order ID: 113930

113930
D3595-063-530

Parent Item: D3595-063-530

Parent Item Name: Rubber Cushion

Start Date: 2/27/14

Required Date: 3/06/14

Start Qty: 25.00

Required Qty: 25.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO80S.125

MNEO80S 125

NEOPRENE SHEET 0.125

Purchased

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT052	740.9344	
115916	131.1044	
94539	609.83	

**

1
4

Jm14-04-6

94539

DART AEROSPACE LTD	Work Order:	113930
Description: Rubber Cushion	Part Number:	D3595-063-530
Inspection Dwg: D3595 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

~~DRAFT~~

Measured by:	Jm	Audited by:	27 9-89	Prototype Approval:	N/A
Date:	14-04-6	Date:	14/4/10		Date: N/A

Rev	Date	Change	Revised by	Approved
A	08.04.15	New Issue	KJ/DD	 

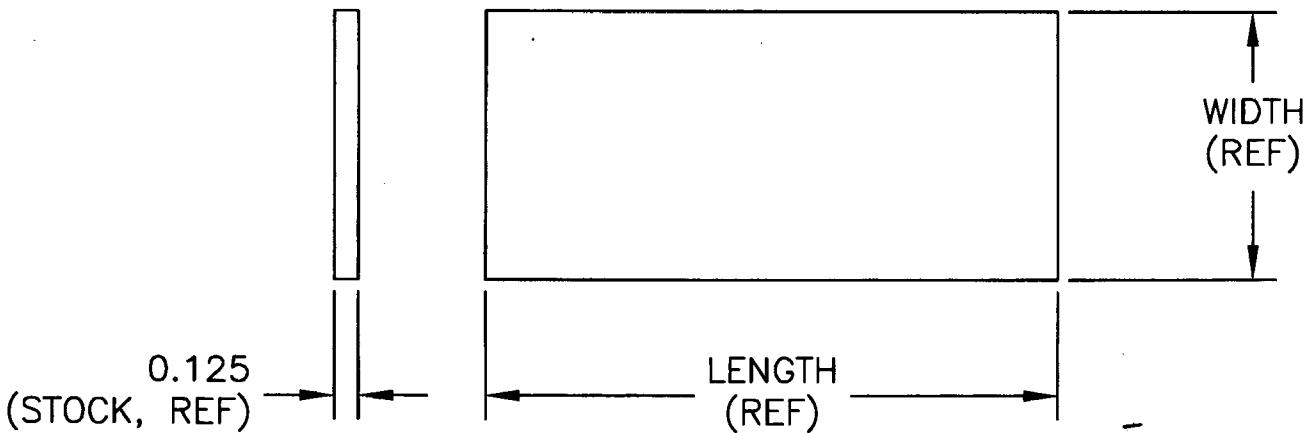
DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1	
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS	
A	07.02.07	NEW ISSUE		

RELEASED

07.02.14 *[initials]*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH LENGTH

113930 KUO
1402-27

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NE080-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED